# **Emco**Controls

#### CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE

# EMCO Conductivity Sensors with Internal Electrodes series 711 for Concentration Measurement

#### **APPLICATIONS**

The EMCO conductivity sensor is designed to be used with an appropriate analyzer to measure concentration of common acids, such as: Sulphuric Acid, Nitric Acid, Hydrochloric Acid, Sulphur Tri-Oxide (Oleum), Hydrofluoric Acid.

#### **INDUSTRIES**

Petro-Chemical, Metal refining, Sulphuric Acid Processing. Pulp & Paper. Chemical, Steel Processing, Fertilizer industries, and other corrosive liquid handling industries.

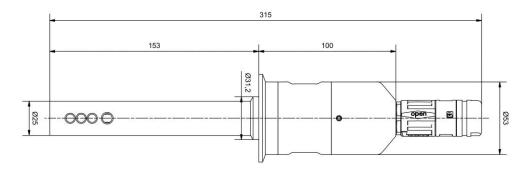
### CONSTRUCTION

The sensor element has a 4 electrode design for higher accuracy. The electrodes are internal for use in smaller pipes and for lower conductivity ranges. The sensor has an accurate temperature element. Our many years in instrument design guarantees a roughed design, but still allows the possibility to solve customers' special requirements. A selection of electrode and sensor element materials are available to suit the specific application.

#### **FEATURES**

Easy to install | Applicable for very corrosive fluids | Rugged design | Cable mounting via connector | Resistant to scaling.

#### **OVERALL DIMENSIONS**



Dimensions in mm



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## TECHNICAL SPECIFICATION

Measuring range	: 0- 1500 mS/cm	Pressure	: Max 10 bar
Material. electrodes	: Tantalum or Platinum	Temperature	: Max 150°C
Material. sensor body	: PTFE	Temperature element	: Pt1000 Class A IEC 751
Material, electrode holder	: PTFE	Cell constant	: Individually determined
Material. sensor housing	: Stainless steel AISI 316	Accuracy	: 1 % per decade
Process connection	<ul><li>sandwich or clamp</li></ul>	Protection class	: IP 65
	connection <li>153 mm</li>	Electrical connection	: 9 pin connector
Special cables with following lengths	: 3 meter, 5 meter, 10 met	er, 20 meter, 30 meter	

#### ACCESSORIES

Transition flanges (between sensor and counter flange). Lab joint flanges Straight and angled flow chambers in materials compatible with the fluid.

### QUALITY ASSURANCE

ISO 9001 : 2008 certified, PED Module H

#### SENSOR CODING

1.	Type 711			Example	
2.	Mounting Transition flange. 1 ½" ANSI flange mount.	code code	TF VS	Conductivity sensor with clamp, ir tantalum, sensor body in PTFE, ins and 5 meter cable has following c	ertion length 153 mm
3.	Electrode type Internal	code	1	711-TF-1-TAN-0P-015-05	
4.	Electrode material Tantalum Platinum	code code	TAN PLA	Accessories Transition flange, wetted parts : F	TFF
5.	Sensor body PTFE Other, please specify	code	OP	Size DN 25, DN 32, 1½" DN 40, DN 50, 2"	Type 711-TRA-2532 711-TRA-4050
6.	Length, insertion 150 mm	code	015	Connection flange DN 25 DN 32	711-COF-25 711-COF-32
7.	Cable length 3 meter 5 meter 10 meter 20 meter 30 meter	code code code code code	03 05 10 20 30	DN 40 DN 50 Lap joint flange 1½"	711-COF-40 711-COF-50 711-VST-40

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