# EMCO Conductivity Sensors with Internal Electrodes series 711 for Concentration Measurement 

## APPLICATIONS

The EMCO conductivity sensor is designed to be used with an appropriate analyzer to measure concentration of common acids, such as: Sulphuric Acid, Nitric Acid, Hydrochloric Acid, Sulphur Tri-Oxide (Oleum), Hydrofluoric Acid.

## INDUSTRIES

Petro-Chemical, Metal refining, Sulphuric Acid Processing. Pulp \& Paper. Chemical, Steel Processing, Fertilizer industries, and other corrosive liquid handling industries.

## CONSTRUCTION

The sensor element has a 4 electrode design for higher accuracy.
The electrodes are internal for use in smaller pipes and for lower conductivity ranges. The sensor has an accurate temperature element.
Our many years in instrument design guarantees a roughed design, but still allows the possibility to solve customers' special requirements.
A selection of electrode and sensor element materials are available to suit the specific application.

## FEATURES

Easy to install | Applicable for very corrosive fluids | Rugged design | Cable mounting via connector I Resistant to scaling.

OVERALL DIMENSIONS


Dimensions in mm

## CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE

## TECHNICAL SPECIFICATION

| Measuring range | 0-1500 mS/cm | Pressure | Max 10 bar |
| :---: | :---: | :---: | :---: |
| Material. electrodes | Tantalum or Platinum | Temperature | Max. $150^{\circ} \mathrm{C}$ |
| Material. sensor body | PTFE | Temperature element | Pt1000 Class A IEC 751 |
| Material, electrode holder | PTFE | Cell constant | Individually determined |
| Material. sensor housing | Stainless steel AISI 316 | Accuracy | 1 \% per decade |
| Process connection | sandwich or clamp connection | Protection class | IP 65 |
| Insertion length | 153 mm | Electrical connection | 9 pin connector |
| Special cables |  |  |  |
| with following lengths | 3 meter, 5 meter, 10 m | 20 meter, 30 meter |  |

## ACCESSORIES

Transition flanges (between sensor and counter flange).
Lab joint flanges
Straight and angled flow chambers in materials compatible with the fluid.

## QUALITY ASSURANCE

ISO 9001 : 2008 certified, PED Module H

## SENSOR CODING

1. Type 711
2. Mounting

| Transition flange. | code | TF |
| :--- | :--- | :--- |
| $11 / 2^{\prime \prime}$ ANSI flange mount. | code | VS |

3. Electrode type

Internal
code 1
4. Electrode material

Tantalum
Platinum
code TAN
code PLA
5. Sensor body

PTFE
code OP
Other, please specify
6. Length, insertion

150 mm code 015
7. Cable length

| 3 meter | code | 03 |
| :---: | :---: | :---: |
| 5 meter | code | 05 |
| 10 meter | code | 10 |
| 20 meter | code | 20 |
| 30 meter | code | 30 |

## Example

Conductivity sensor with clamp, internal electrodes in tantalum, sensor body in PTFE, insertion length 153 mm and 5 meter cable has following code:

711-TF-1-TAN-OP-015-05

## Accessories

Transition flange, wetted parts : PTFE

| Size | Type |
| :---: | :---: |
| DN 25, DN 32, 11/2" | 711-TRA-2532 |
| DN 40, DN 50, 2" | $711-$ TRA-4050 |

Connection flange

| DN 25 | $711-$ COF-25 |
| :--- | :--- |
| DN 32 | $711-$ COF-32 |
| DN 40 | $711-C O F-40$ |
| DN 50 | $711-C O F-50$ |

Lap joint flange
$11 / 2^{\prime \prime}$
711-VST-40

