

CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE

EMCO Conductivity Sensors with External Electrodes series 621

APPLICATIONS

The EMCO conductivity sensor is designed to monitor high and low conductivity process liquids.

INDUSTRIES

Power plants. Pulp and paper. Sugar industry. General food and beverage industries. And other liquid handling industries.

CONSTRUCTION

The sensor element has a 4 electrode design for higher accuracy. The electrodes are external for use in larger pipes and vessels for mid to high conductivity ranges. The sensor element has an accurate temperature sensor with low response time for fast temperature compensation. Our many years in instrument design guarantees a roughed design, but still allows the possibility to solve customers' special requirements. A selection of electrode and sensor element materials are available to suit the specific application.

FEATURES

Easy to install | Applicable for high temperature and pressure | Rugged design | Wide selection of materials and mounting options | Resistant to scaling





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TECHNICAL SPECIFICATION

Measuring range : 200 nS/cm to 1000 mS/cm

Material. electrodes : Stainless steel AISI 316, other materials on request

Material. sensor body : Stainless steel AISI 316, 22 Cr duplex, 25 Cr duplex,

Hastelloy C-276, Monel, Titanium and other materials on request

Material.

Electrode holder : PTFE

Process connection : 1 ¼" internal thread BSP or NPT, 1" external thread BSP or NPT

Installation lengths : 204 mm (standard), 350 to 3500 mm see coding for selection

Pressure : Max 30 bar-g, higher pressure on request

Temperature : Max 200°C,

Temperature element : Pt1000 Class A

Cell constant : individually determined, value is marked on sensor body

Uncertainty : 1 % per decade

Protection class : IP 65

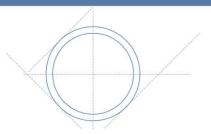
Electrical connection : 9 pole connector

QUALITY ASSURANCE

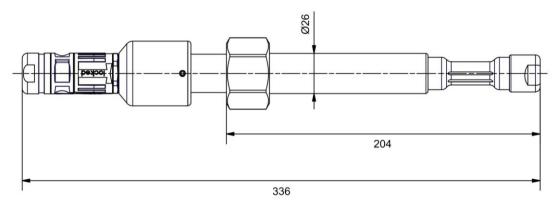
ISO 9001: 2008 certified, PED Module H

Emco Controls

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OVERALL DIMENSIONS



Dimensions in mm

SENSOR CODING

1.	Type 621		
2.	Mounting 1 ¼" BSP int. 1 ¼" NPT int. 1" BSP ext. 1" NPT ext.	code code code code	3B 3N 2B 2N
3.	Electrode type External	code	2
4.	Electrode material Stainless steel 316 Other, please specify	code	316
5.	Sensor body 316/PTFE Other, please specify	code	3P
6.	Length, insertion 204 mm 350 mm 500 mm 1000 mm 1500 mm 2000 mm 2500 mm 3000 mm	code code code code code code code code	020 035 050 100 150 200 250 300 350

Example

Conductivity sensor with 1 ¼" BSP internal thread, external electrodes in stainless steel 316, sensor body in AISI 316 and PTFE and installation length 204 mm has following code:

621-3B-2-316-3P-020